BASIC WEIGHT SPECIFICATION

CABARRUS COUNTY
MARLBORO LIGHTS REGULAR 100 FTB - CORK/WHT TPG
BRAND CODE-0190 (STD)(CW)

EFFECTIVE DATE: 08/23/90
STANDARD PRODUCTION
CORK WHITE TIPPING

APPLIES TO EXPORT FORMULAS: 422

PHYSICAL MEASUREMENTS

TOBACCO ROD LENGTH	:	67.0	MM
TIPPING LENGTH	:	36.000	MM
CIGARETTE PAPER WIDTH	:	27.25	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	3,279.2030	CUBIC MM
CALCULATED DENSITY	:	24.9640	GRMS/CC

MOISTURE

PACK O. V.	:	13.25	% W/H

TARGET WEIGHTS

FILLER WEIGHT	:	.8186202	GRAMS
CALCULATED WEIGHT	:	1.8047	LBS. /1000
PAPER AND PASTE	:	.0469692	GRAMS
ROD WEIGHT	:	.8655894	GRAMS
TIPPING AND ADHESIVE	:	.0495762	GRAMS
TOTAL LESS PLUG	:	.9151656	GRAMS

2057685292

REASON FOR CHANGE : INITIAL ISSUE, NEW VERSION OF AN EXISTING BRAND
: START-UP.

PREPARED BY : S.M. HAYWOOD
PREPARATION DATE : 8/16/90

PRINTING DATE : 8/16/90
PRINTING TIME : 16:03:00

APPROVED BY

ORIGINAL SPECIFICATION

Source: https://www.industrydocuments.ucsf.edu/docs/tlhm0004